

Date: Thursday, 10/11/2007 2:54:53 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 35131
 Estimate Number : 12427
 P.O. Number :
 This Issue : 10/11/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL / MED FAB
 Previous Run : 27334
 Drawing Name : EYEBOLT
 Part Number : D2021101
 Drawing Number : D2021
 Project Number : N/A
 Drawing Revision : N/A
 Material :
 Due Date : 11/11/2007 Qty: 30 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev A New Issue 06-05-31 JUM

Additional Product

Job Number:

Seq. #: Machine Or Operation Description :

1.0 AN43B7A EYEBOLT

Comment: Qty: 30.0000 Each(s)/Unit Total: 30.0000 Each(s)

Eyebolt M 14291 9
 Bat M 101339 21

SB 07/10/25

2.0 SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill as per Dwg D2021

2-Deburr

3-Touch-up with epoxy Primer as per Dwg D2021

Batch: N/A

07/10/29 (29)
 07/10/29

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

07/10/30 (29) counter

4.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 8.

(29) 07/10/30 AS

5.0 QC21 FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

07.10.31

Job Completion

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

170

DRILL $\frac{1}{4}$ (.250) DIA.
EXISTING LOCATION
OF .192 DIA. HOLE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35731

REVISION	DRAWN	APPROVED	DESCRIPTION	OF	CHANGE
<p>THIS DRAWING IS QUANTITY AND CONSTRUCTION, AND IS SUBMITTED ON THE ASSUMPTION THAT THE DIMENSIONS OF PARTS ARE WITHIN THE TOLERANCES SPECIFIED.</p> <p>REQUIREMENTS - UNLESS OTHERWISE SPECIFIED</p> <p>1. DIMENSIONS ARE IN INCHES 2. DIMENSIONS ARE IN MILLIMETERS 3. DIMENSIONS ARE IN MILLIMETERS 4. DIMENSIONS ARE IN MILLIMETERS 5. DIMENSIONS ARE IN MILLIMETERS 6. DIMENSIONS ARE IN MILLIMETERS 7. DIMENSIONS ARE IN MILLIMETERS 8. DIMENSIONS ARE IN MILLIMETERS 9. DIMENSIONS ARE IN MILLIMETERS 10. DIMENSIONS ARE IN MILLIMETERS</p>					
<p>REPORT ALL DISCREPANCIES - DO NOT SCALE</p>					
<p>APPROVAL</p>					
<p>DATE</p>					
<p>QTY REQUIRED</p>					
<p>PART NO.</p>					
<p>ITEM</p>					
<p>DESCRIPTION</p>					
<p>MATERIAL</p>					
<p>SPEC./REVISION</p>					

